

2K Clears

RZ - CC600 4:1 Hyper Fast Clear (H.S.)

Product Description

Hyper Fast Clear is for application of spot repair and panel repair.

Technical Characteristics

Color: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 µm

Pre-treatment

RZ - CC600 Hyper Fast Clear is suitable to be applied on top of a clean and dust - free Reiz basecoat.
See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	RZ - CC600 Clear 100 (vol) 100 g RZ - H79 Hardener 25 (vol) 27 g Mix well and strain before application. Note: RZ - H69 is for temperatures between 5°C - 15°C RZ - H79 is for temperatures between 15°C - 25°C RZ - H89 is for temperatures above 25°C												
	Spray Viscosity Potlife	15 to 18 seconds DIN 4 cup at 25°C 1 - 2 hours at 25°C												
	Sprayguns	<table><tr><td>HVLP gravity - feed spraygun</td><td>1.2 - 1.3 mm</td><td>1.5 - 2.0 bar</td><td>10 - 15 cm</td></tr><tr><td>Conventional gravity - feed spraygun</td><td>1.3 - 1.6 mm</td><td>3.0 - 4.0 bar</td><td>15 - 20 cm</td></tr></table>	HVLP gravity - feed spraygun	1.2 - 1.3 mm	1.5 - 2.0 bar	10 - 15 cm	Conventional gravity - feed spraygun	1.3 - 1.6 mm	3.0 - 4.0 bar	15 - 20 cm				
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	Application	Polish after specified drying times and cooling. Number of spraycoats: 1 half wet + 1 wet coat Flash - off: 3 - 5 mins Film thickness: 40 - 50 µm												
	Drying	<table><tr><td>Drying</td><td>25°C</td><td>60°C</td></tr><tr><td>Dust free after</td><td>9 - 12 mins</td><td>-</td></tr><tr><td>Ready for assembly after</td><td>60mins</td><td>-</td></tr><tr><td>Ready for polish after</td><td>60 - 90mins</td><td>-</td></tr></table>	Drying	25°C	60°C	Dust free after	9 - 12 mins	-	Ready for assembly after	60mins	-	Ready for polish after	60 - 90mins	-
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	IR Drying	IR drying after dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 10 mins at a 80 cm distance												
Further Treatment		Polish after specified drying times and cooling.												

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.